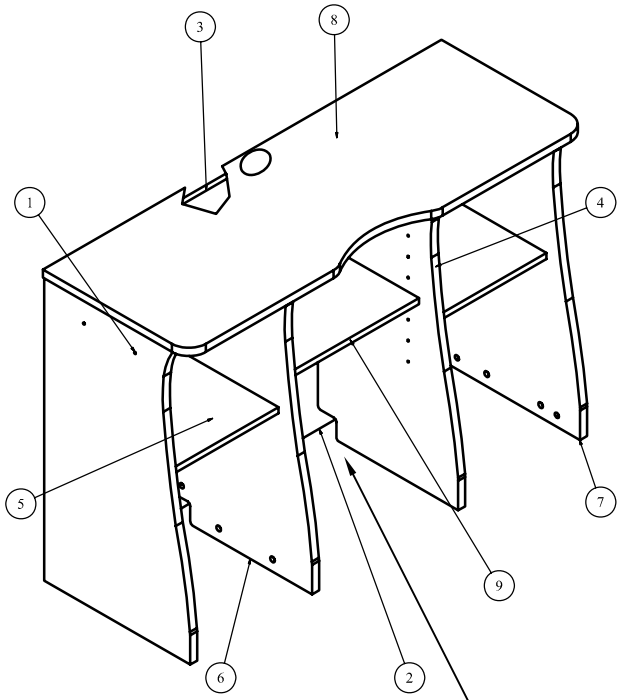
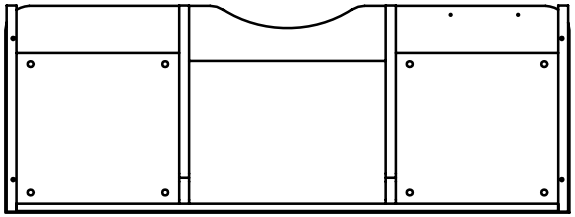
All terms in capitals can be identified on the drawing. (Caution - Heavy Panels)

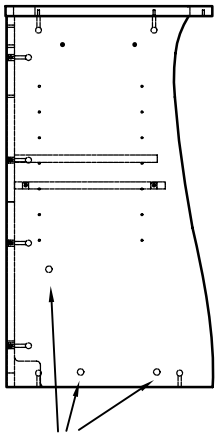
1) Insert all the screw "pins" into the panels.
2) Insert all the "cams" (barrel shaped steel fastener) into the machined holes. (The cams are used for locking with pins in the panels). Align the arrow which is on top of the cam in the direction of the hole where the pin will enter.
3) Assemble the unit onto Back Panels placed flat on the floor. (ie assemble the unit on its back before lifting into the upright position.) Note: Lower panels into place during assembly - do not let any of the panels drop into place.
4) Place the two Back Panels flat on the floor together. The Back Panel lower should be placed next to the Back Panel Upper so that the cable ports are near the floor when assembly is complete.
5) Assemble the Division Panels onto the Back Panels and lock the cam to secure the joining of the panels.
6) Assemble the Fixed Shelf onto the Division Panel and lock the cam to secure the joining of the panels.
7) Insert the Record Support Rails into the Division Panel.
8) Assemble the End Panels onto the Back Panels, Fixed Shelf and Support Rails.
9) Ensure that all the arrows of the cams in the Top Panel are aligned to accept the Top Panel pins.
10) Lower the Top onto the assembled frame using two people. Support the weight of the Top at all times during alignment. Lock the cams to secure.
11) Lift the unit to the upright position.
12) Insert the Shelf studs into the Division Panels at the desired height. Place the Adjustable Shelf onto the shelf studs. Enjoy your product.



VIEW FROM UNDERNEATH.



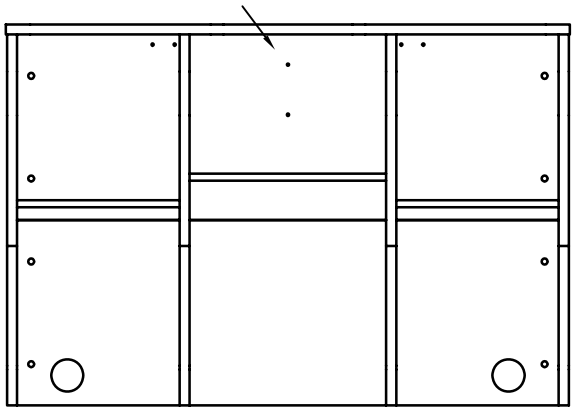
VIEW OF DIVISION PANEL - SHOWING MULTIPLE SHELF SUPPORT HOLES.



SUPPORT RAILS FIT INTO THESE HOLES

VIEW FROM FRONT

NOTE: BRACKET FIXING HOLES SHOULD BE NEAR THE TOP.



NOTE PORT HOLES NEAR THE FLOOR.

DIVISION PANEL CAN BE IDENTIFIED BY THE CABLE CUTOUT AT THE BACK.

Parts List			
ITEM	QTY		DESCRIPTION
1	1		END PANEL 925 x 515 x 25
2	1		BACK PANEL LOWER 1350 x 462.5 x 18
3	1		BACK PANEL HIGHER 1350 x 462.5 x 18
4	1		DIVISION PANEL R/H-925 x 495 x 25
5	2		FIXED SHELF -405 x 376 x 18
6	1		DIVISION PANEL L/H 925 x 495 x 25
7	1		END PANEL -925 x 515 x 25
8	1		TOP 1406 x 515 x 25
9	1		ADJ' SHELF 490 x 356 x 18

Additional Parts List			
ITEM	QTY		DESCRIPTION
	6		SUPPORT RAILS.
	3		PLASTIC ROUND PORT
	1		FASTENERS BAG (CAMS, PINS AND SHELF STUDS)